

Date: Monday, 9/24/2007 2:10:14 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CONSOLE SIDE LH (407 HI-SLOPE)
 Job Number : 34778
 Estimate Number : 11002
 P.O. Number : N/A Part Number : D26041
 This Issue : 9/24/2007 S.O. No. : N/A Drawing Number : D2604 REV A1
 Prsht Rev. : NC Project Number : N/A
 First Issue : 9/21/2007 Type : MACHINED PARTS Drawing Revision : A1
 Previous Run : Material : N/A
 Written By : Due Date : 10/10/2007 Qty: 10 Um: Each
 Checked & Approved By :
 Comment : Est. C 98.11.25 Added Inspection Levels, Jig numbers DM
 Note: Issue with part number D2604-2

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M2024T3S040 2024-T3 .040 sheet



Comment: Qty.: 1.3307 sf(s)/Unit Total: 13.3067 sf(s)
 2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 (M2024T3S.040) Batch M103321

LB 07-09-25

M105225
 4X

(11)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: A1

Prog Rev: A1

LB 07-09-25

2-Deburr if necessary

LB 07-09-25

PHD →

LAST PAGE

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

LB 07-09-25

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5 A109/25

(11)

counter

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr

Form as per Dwg D2604

SB 07/14/06

(11)

55-102

2

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONSOLE SIDE LH (407 HI-SLOPE)

Job Number: 34778

Part Number: D26041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

JS

07-11-07

X 11

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 175-

JS

07/4/08

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11
07/11/09

Job Completion

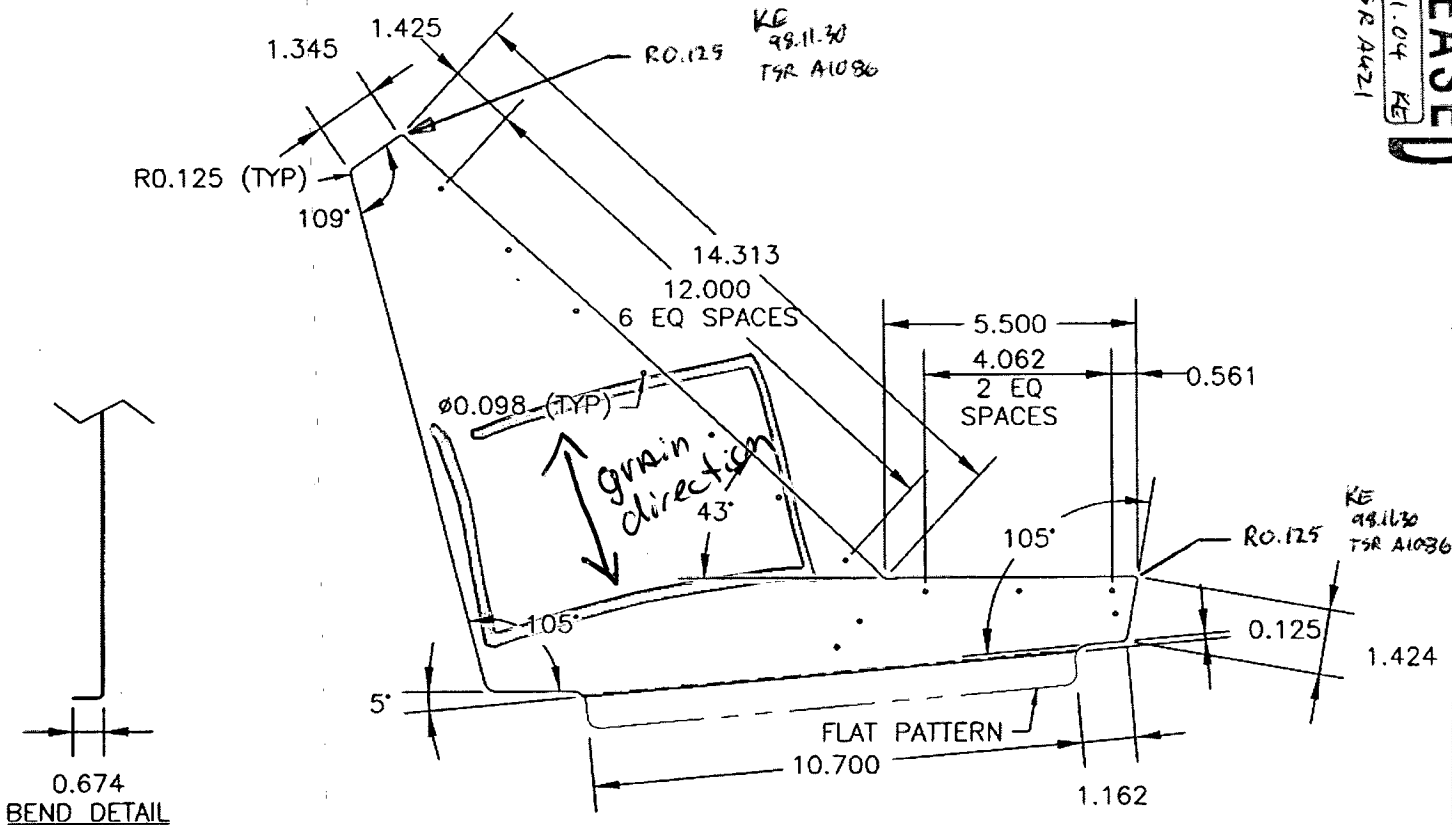


u 07.11.08

→

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
	BLO	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED KE	APPROVED KE	DRAWING NO. D2604	REV. A
DATE 97.10.24		TITLE CONSOLE SIDE	SHEET 1 OF 1
			SCALE 1:4
A	97.10.24	D2604 WAS D206-547-23/-24	
AI	02.06.04	ADD FINISH	

RELEASED
97.11.04 KE
TSR A421

MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2604
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 **AI**
D2604-1 SHOWN
D2604-2 OPPOSITE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34778

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: JD Date: 11/11/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/02/25	#20	2 parts scrap Due to wrong grain Direction P.C. not on Drawing	Posiuz	ADD grain to drawing see PAR 197 Scrap and Destroy and Repl 724	N/A IB 07-06-05	2/04/25 En 7/02/25	Posiuz	En 07/02/25

NOTE: Date & initial all entries